

Work Order ID 71514

Tuesday, July 05, 2011 11:40:58 AM



Page 1

Item ID: D139-799-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Engine Wash

Start Date: 7/5/2011 Start Qty: 5.00

Required Date: 7/15/2011 Req'd Qty: 5.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D139-799

D

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-015
CHG002

NO LAB DCL

8/14/18

Star BG 11-7-18 (4)

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

Pack 11-7-18 (4)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/14/18

(4)

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Item ID: D139-799-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Engine Wash

Start Date: 7/5/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-015								
	Location: <u>D139-799-015</u>								
	PPP rev: <u>D139-799-015</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

Rec'd 7/19/11 (P)

nh/19/11
me
11-07-29

Picklist Print

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Work Order ID: 71514

Parent Item: D139-799-015

Parent Item Name: Engine Wash



Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:B 11.07.04 new issue DD verf:JLM
AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4121-1 Hose Assembly		Manufactured	No			110	Each	4.0000	2	108			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST182				4					
					70308			4					
D4121-3 Hose Assembly		Manufactured	No			110	Each	4.0000	1	54			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				4					
					70309			4					
D4121-5 Hose Assembly		Manufactured	No			110	Each	4.0000	1	54			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				4					
					70310			4					
D4131-041 Manifold Assembly		Manufactured	No			110	Each	6.0000	1	54			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST132				6					
					62807			2					
					70311			4					

Picklist Print

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Work Order ID: 71514

Parent Item: D139-799-015

Parent Item Name: Engine Wash

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 5.00

Required Qty: 5.00

D4131-043

Manufactured No

110 Each

10.0000



Doubler Assembly



Location

Loc Qty

Loc Code

ST132

10

62808

1

70313

9

62808 1x

70313 3x

D4146-1

Manufactured No

110 Each

11.0000



Fitting



Location

Loc Qty

Loc Code

ST132

11

62810

1

70314

10

70314 7x

D4182-1

Purchased No

110 Each

16.0000



Fitting, Quick Disconnect



Location

Loc Qty

Loc Code

ST136

16

62870

8

70316

8

62870 4x

70316 4x

D4384-1

Manufactured No

Each

0.0000



Placard



AN526-1032R16

Purchased No

Each

0.0000



Screw



20 16

11/8237

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Shop Packet Print

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Work Order ID: 71514

Parent Item: D139-799-015

Parent Item Name: Engine Wash

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 5.00

Required Qty: 5.00

AN832-6J

Purchased

No

110

Each

6.0000

2



Union

Location

Loc Qty

Loc Code

ST333

6

115884

6

110

Each

12.0000

4

AN924-6J

Purchased

No



Nut

Location

Loc Qty

Loc Code

ST336

12

115884

12

110

Each

0.0000

20

MS21919WDG19

Purchased

No



Clamp

NAS1149C0932R

Purchased

No



Washer



115884 2x
M118223 6x



115884 2x
M118237 13x



115884 3x
M118234



115884 2x
M118242 4/2/18 (4)

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REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -015	Qty -017	Part Number	Description
X					D139-799-011	MAINTENANCE STEP KIT
	X				D139-799-012	MAINTENANCE STEP KIT
		X			D139-799-013	CARGO DOOR HINGE KIT
			X		D139-799-015	ENGINE WASH KIT
				X	D139-799-017	FLOOR PROTECTOR KIT
		1			D2585	MOUNTING CHANNEL
		1			D2586	DOOR LATCH
		1			D2621	LATCH PLATE
		1			D3552-13	DOOR PROP
				2	D3580-1	JOGGLE BRACKET
		1			D3622-1	BALL STUD
		1			D3622-3	BALL STUD
				2	D3628-1	CUPPED WASHER
		2			D4072-1	AIRFRAME HINGE
		2			D4072-3	AIRFRAME HINGE BACKING PLATE
		4			D4072-5	BUSHING
		2			D4073-1	DOOR HINGE
		2			D4073-3	DOOR HINGE BACKING PLATE
		1			D4074-1	BRACKET
		1			D4074-3	CHANNEL
		1			D4074-5	BACKING PLATE
		1			D4074-7	STRIKER PLATE
1					D4092-041	MAINTENANCE STEP ASSEMBLY
	1				D4092-042	MAINTENANCE STEP ASSEMBLY
			2		D4121-1	HOSE ASSEMBLY
			1		D4121-3	HOSE ASSEMBLY
			1		D4121-5	HOSE ASSEMBLY
				1	D4130-5	FWD CARGO FLOOR PROTECTOR
				1	D4130-7	CENTER CARGO FLOOR PROTECTOR
				1	D4130-9	AFT CARGO FLOOR PROTECTOR
			1		D4131-041	MANIFOLD ASSEMBLY
			1		D4131-043	DOUBLER ASSEMBLY
			2		D4146-1	FITTING
				2	D4153-1	JOGGLE BRACKET
				2	D4166-1	PLACARD, MAX LOAD
			2		D4182-1	FITTING, QUICK DISCONNECT
			1		D4384-1	PLACARD
4	4				AN6H12	BOLT
			4		AN526-1032R16	SCREW
			2		AN832-6J	UNION
			4		AN924-6J	NUT
		20			MS21042L3	NUT (OR MS21042-3)
		1			MS21042L5	NUT (OR MS21042-5)
			20		MS21919WDG09	CLAMP
		8			MS27039-1-10	SCREW
		2			MS27039-1-14	SCREW
		8			MS27039-1-16	SCREW
		1			MS27039-1-17	SCREW
		18			NAS1149D0363J	WASHER (or AN960JD10)
6	6	1			NAS1149D0663J	WASHER (or AN960JD616)
			2		NAS1149C0932R	WASHER (or AN960C916L)
		4			NAS1515H-5L	WASHER

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Revision: D
Date: 11.06.10